

# RV series vacuum pumps

Regular maintenance of your Edwards RV series vacuum pump will ensure safe operation and optimised performance. Edwards offers service kits, oils and component spares for complete pump/ accessory overhaul and blade replacement.

Please refer to the maintenance schedule for recommended maintenance guidelines and service intervals. Corrosive or abrasive applications, or the use of gas ballast, may increase service intervals.



## Performance optimisation through regular maintenance

### Oil condition

The condition of oil used in mechanical pumps deteriorates over time and by contamination from process gases and byproducts, indicated by a progressive change of oil color. Regular replacement of oil will minimise wear and tear on contacting parts and prolong good vacuum performance.

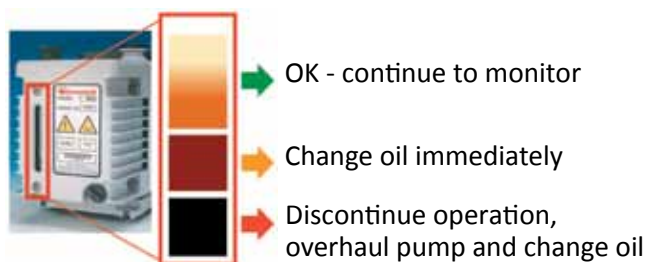
Edwards recommends regular checks on the oil colouration and replacement every 3,000 hours (4 months) depending on application.

### Clean and overhaul

Regular cleaning of the vacuum pump to remove process deposits and replacement of the seals to prevent oil and vacuum leaks is essential to maintaining high performance of the product, as well as a clean and safe operating environment. A clean and overhaul kit contains all the parts needed for routine cleaning of your pump.

### Blade (vane) replacement

Blades on a rotary pump will wear during normal operation. Edwards recommends replacing them every 30,000 hours (40 months), or as your process conditions dictate. A blade kit contains a full set of blades and typically is used in conjunction with a clean and overhaul kit.



OK - continue to monitor

Change oil immediately

Discontinue operation, overhaul pump and change oil

### Accessories

If accessories are fitted to your pump, they too will require regular checks and maintenance. For example, a blocked dust filter can significantly reduce the efficiency of a pump.

### Act responsibly and safely

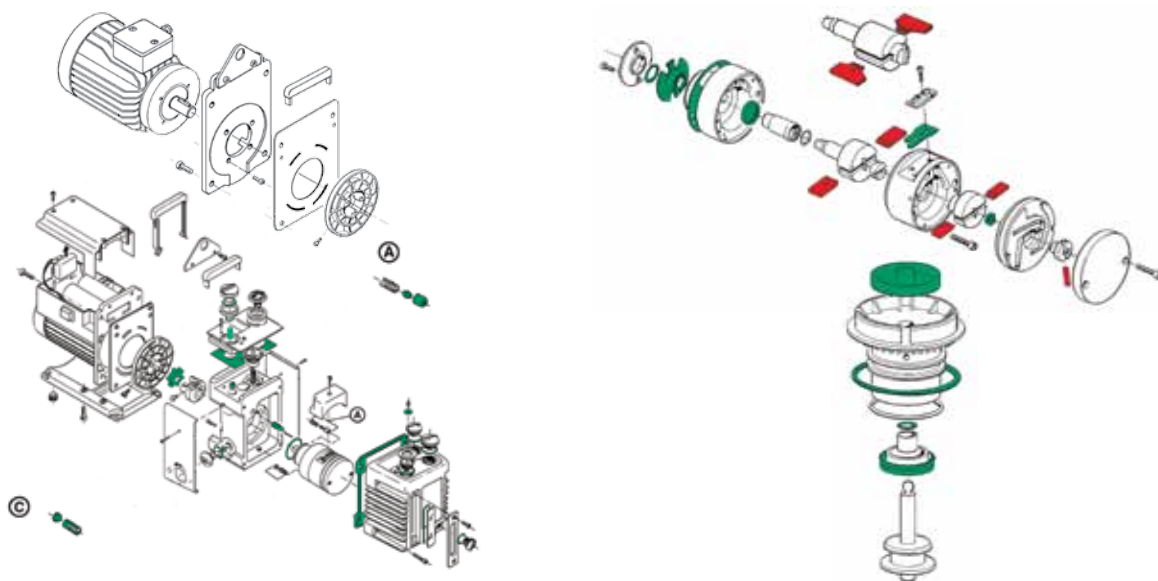
Edwards cares about the health and safety of people and the environment. Remember to dispose of used or contaminated oil, cleaning solutions and components responsibly and safely.

### Edwards services

If you prefer maintenance of your products to be performed with the assurances and guarantees of OEM standards, Edwards offers a full range of maintenance, overhaul and exchange services that include safe disposal of oil, fluids and used components. Contact us for further information.

## Maintenance schedule

**Clean and overhaul kit: A65201131 (items in green below) Blade kit: A65201130 (items in red below)**



Maintenance schedule interval	Change the oil every 3,000 hrs/4 months	Clean and overhaul every 15,000 hrs/20 months	Replace blades every 30,000 hrs/40 months
	Mineral oil	Clean & overhaul kit	Blade kit
RV3	H11025015	A65201131	A65201130
RV5	H11025015	A65201131	A65301130
RV8	H11025015	A65201131	A65401130
RV12	H11025015	A65201131	A65501130

Accessory maintenance		Check/change filters		Check/change sorbents	
		Every month	Every 6 months	Refer to manual	Refer to manual
		Odor/dust Element	Oil element	Charcoal	Alumina
Outlet mist filter	EMF 3	A22304081	A22304197	-	-
Outlet mist filter	EMF 10	A22304079	A22304198	-	-
Outlet mist filter	EMF 20	A22304077	A22304199	-	-
Inlet chemical trap	ITC 20K	-	-	H12205001	H02600056
Inlet dust filter	ITF 20K	A44201800	-	-	-
Foreline trap	FL 20K	-	-	-	H02600056

This is one of a range of datasheets provided by Edwards to help you check, maintain and optimise product performance. Please visit [www.edwardsvacuum.com](http://www.edwardsvacuum.com) or contact us for other editions, accessory information or product specifications and test procedures.

## Global contacts

### EUROPE

UK Crawley +44 1293 528844  
 UK (local rate) 08459 212223  
 Belgium Brussels +32 2 300 0730  
 France Paris +33 1 4121 1256  
 Germany Munich 0800 000 1456  
 Italy Milan +39 02 48 4471

### USA

Niagara (toll free) +1 800 848 9800  
 BRAZIL  
 Sao Paulo +55 11 3952 5000  
 ISRAEL  
 Qiryat-Gat +972 8 681 0633

### ASIA PACIFIC

China (toll free) +86 400 111 9618  
 India, Pune +91 20 4075 2222  
 Japan, Yachiyo +81 47 458 8831  
 Korea, Bundang +82 31 716 7070  
 Singapore +65 6546 8408  
 Taiwan R.O.C. Jhunan Town +886 3758 1000